ENVIRONMENTAL PRODUCT DECLARATION

as per *ISO 14025* and *EN 15804+A2*

Owner of the Declaration	Sika France
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-SIK-20250598-CBA1-EN
Issue date	28.10.2025
Valid to	27.10.2030

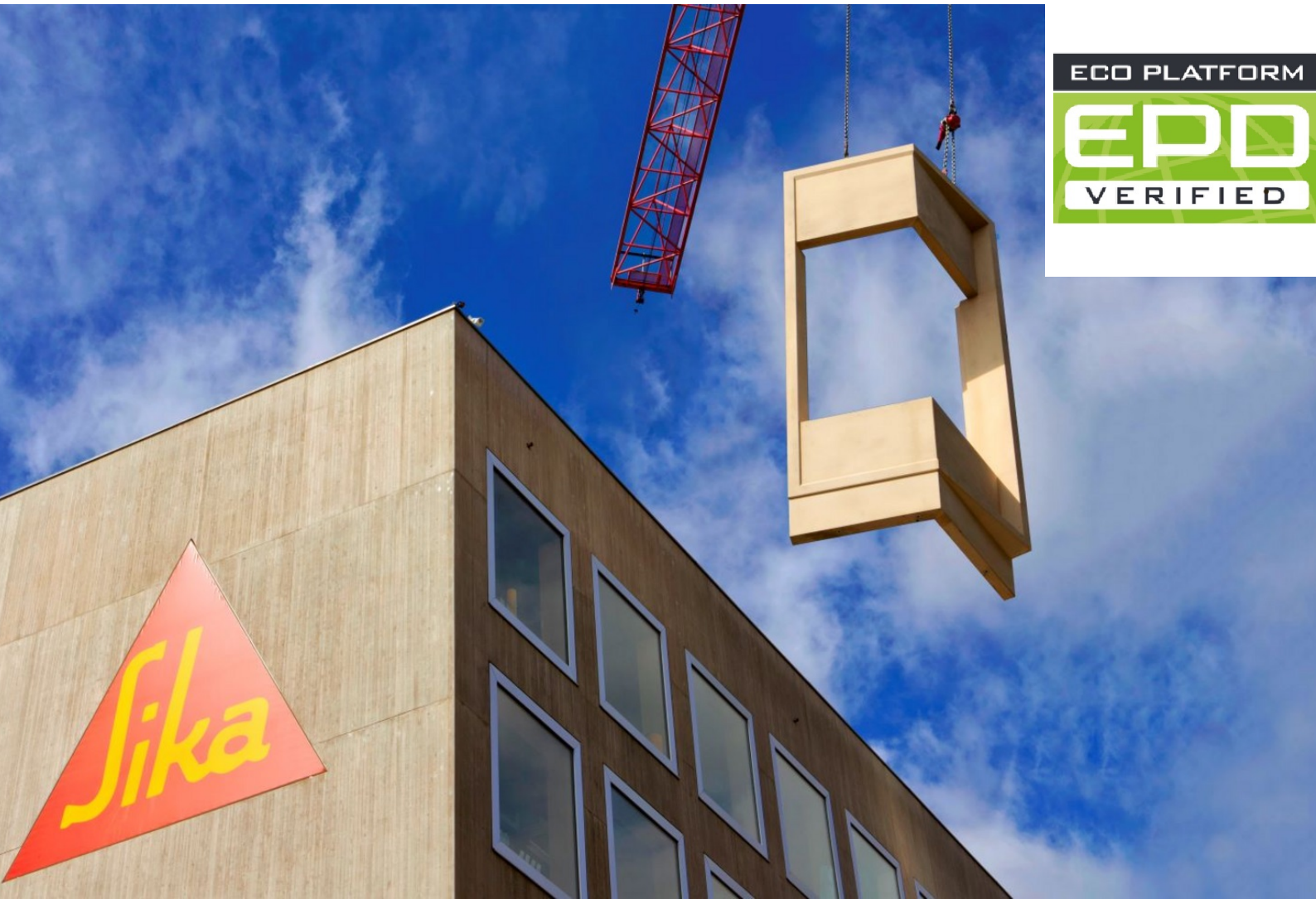
SikaRapid®-2 Speed

Sika France

Institut Bauen und Umwelt e.V.

ECO PLATFORM EPD VERIFIED

www.ibu-epd.com | https://epd-online.com



BUILDING TRUST

General Information

Sika France

Programme holder

IBU – Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Declaration number

EPD-SIK-20250598-CBA1-EN

This declaration is based on the product category rules:

Concrete admixtures, 01.08.2021
(PCR checked and approved by the SVR)

Issue date

28.10.2025

Valid to

27.10.2030

Dipl.-Ing. Hans Peters
(Chairman of Institut Bauen und Umwelt e.V.)

Florian Pronold
(Managing Director Institut Bauen und Umwelt e.V.)

SikaRapid®-2 Speed

Owner of the declaration

Sika France
rue Edouard Vaillant 84
93350 Le Bourget
France

Declared product / declared unit

1 kg of SikaRapid®-2 Speed with a density of 1.39 g/ml

Scope:

This verified EPD relates to 1kg of SikaRapid®-2 Speed (admixture group of Hardening accelerator). It is manufactured at the plants of Sika France in Gournay-en-Bray and Marguerittes in France. The production and transport data are representative for the year 2023.

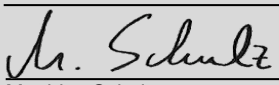
The results in this EPD were calculated using an LCA-tool verified by IBU in 2025.

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard EN 15804 serves as the core PCR
Independent verification of the declaration and data according to ISO 14025:2011
☐ internally ☒ externally



Matthias Schulz,
(Independent verifier)

BUILDING TRUST

Product

Product description/Product definition

SikaRapid®-2 Speed is a chloride-free hardening accelerator for mortar and concrete. It accelerates the initial strength, with or without an influence on the setting time.

The product needs a declaration of performance taking into consideration *EN 934-2 2009+A1:2012*. Admixtures for concrete, mortar and grout – Part 2: Concrete admixtures – Definitions, requirements, conformity, marking and labelling and the CE-marking. For the application and use the respective national provisions apply.

Application

SikaRapid®-2 Speed is especially suitable for any application where fast early set and strength development plays a major role, or is of crucial importance within 6 to 24 hours. Typical applications include:

- Precast concrete
- Prestressed concrete
- Making concrete in cold ambient temperatures
- Speeding up construction schedule
- Concrete with high levels of cement replacement / supplementary cementitious material (SCM)

Optimum dosage should be determined by site trials with the particular concrete mix design and materials. Users shall refer to the most recent Product Data Sheet for more information and advice.
SikaRapid®-2 Speed is added to the gauging water or added with it into the concrete mixer. SikaRapid®-2 Speed may also be added (in) to the ready-mix truck on site.

When added on site, the truck mixer shall rotate its drums at maximum speed for at least 1 minute per m³ of concrete and a minimum of 5 minutes to achieve a uniform mix.

Technical Data

SikaRapid®-2 Speed meets the requirements of *EN 934-2:2009 + A1:2012*, Table 7.

Constructional data

Name	Value	Unit
Appearance / Colour	Yellow liquid	
Density (ISO 758)	1.390 ± 0.030	g/ml
Solids content (EN 480-8)	55.0 ± 2.7%	M.-%
pH value (ISO 4316)	8.0 ± 1.5	$-\log_{10}(a_{H+})$
Chloride content (EN 480-10)	≤ 0.1	M.-%
Alkali content (EN 480-12)	≤ 2.0	M.-%
Recommended dosage	0.05 - 0.5	% by weight of binder

Additional technical data are not relevant for this product. Performance data of the product in accordance with the declaration of performance with respect to its essential characteristics according to *EN 934-2:2009+A1:2012*[MM1], Admixtures for concrete, mortar and grout - Part 2: Concrete admixtures -Definitions, requirements, conformity, marking and labelling.

Base materials/Ancillary materials

The raw materials and additives of SikaRapid®-2 Speed can be given as follows:

Name	Value	Unit
Selected salt compounds (*)	20-50	%
Water	40-70	%
Polycarboxylate ether	1-3	%
Additives	< 10	%

(*) Solid

This product contains substances listed in the *candidate list* (date: 01/09/2025) exceeding 0.1 percentage by mass: No

This product contains other carcinogenic, mutagenic, reprotoxic (CMR) substances in categories 1A or 1B which are not on the *candidate list*, exceeding 0.1 percentage by mass: No

Biocide products were added to this contribution product or it has been treated with biocide products (this then concerns a treated product as defined by the (EU) ordinance on Biocide Products Number 528/2012): No

Please refer to the most recent Safety Datasheet for further details.

Reference service life

The durability of concrete admixtures is normally at least as long as the lifetime of the building in which it is used. The experimental data show that the reference life is greater than 50 years. The documentation of the Reference service life is not required for the EPDs calculated using the EPD tool from Sika since the entire life cycle is not declared. Only modules A1-A3, A5, C1, C2, C4, and D are considered.

LCA: Calculation rules

Declared Unit

The EPD refers to the declared unit of 1kg of concrete admixture applied into the building with a density of 1.39 g/ml in accordance with *IBU PCR 08-2024* Part B for concrete admixtures.

Declared unit and mass reference

Name	Value	Unit
Declared unit	1	kg
Gross density	1390	kg/m^3

System boundary

Declaration type with respect to life cycle stages covered according to clause 5.2 EN 15804+A2 is cradle to gate with modules C1–C4 and module D (A1–A3, A5, C and D).

Modules taken into account:
• A1 Production of preliminary products
• A2 Transport to the plant
• A3 Production including provision of energy, production of auxiliaries and consumables, packaging production and waste treatment
• A5 Installation, admixtures applied into the building during A5 phase operations. At this stage, the impact of the production and treatment of installation residue equal to 1 % of the product and packaging waste treatment are considered.
• C1-C2-C3-C4, D:
The building deconstruction (demolition process) takes place in C1 module, which considers energy production and consumption in terms of diesel and all the emissions connected with the fuel-burning process.
After the demolition, the admixture is transported to the end-of-life processing (C2 module), where all the impacts related to the transport processes are considered.
C3: Waste processing. No waste processing is considered.
One scenario is considered for the final treatment of the waste: 100 % disposal (C4), modelled by the landfill process, where admixtures end their life cycle.
Module D accounts for benefits that are beyond the defined system boundaries. Credits are generated during the incineration of the installation scrap and packaging in module A5.

Geographic Representativeness

Land or region, in which the declared product system is manufactured, used or handled at the end of the product´s lifespan: France

Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account. *Sphera LCA for Expert* software (former GaBi) (version 10) and Managed LCA Content (2024.1) have been used.

LCA: Scenarios and additional technical information

Characteristic product properties of biogenic carbon

Biogenic carbon is contained in packaging. (wooden pallets)

Information on describing the biogenic carbon content at factory gate

Name	Value	Unit
Biogenic carbon content in product	-	kg C
Biogenic carbon content in accompanying packaging	0.00111	kg C

Note: 1 kg of biogenic carbon is equivalent to 44/12 kg of CO_2.

The emission factor for electricity used in production is: 0.159 kg CO_2eq./kWh.

For the preparation of building life cycle assessments, it must be taken into account that in modules A5 (installation in the building) and C4 (disposal) the biogenic amount of CO_2 of the packaging and product bound in modules A1-A3 is mathematically booked out.

Modules A1-A3, A5, C1, C2, C4 and D are declared.

Assembly (A5)

Name	Value	Unit
Material loss	0.01	kg
Other resources	-	kg

Material loss regards the amount of product not used during the application phase into the building. This amount is 1% of the product, impacts related to the production of this part are charged to the A5 module. This percentage is considered as waste to incineration since the product has a calorific value and impacts of its end of life have been considered in the LCA model and declared in A5.

End of life (C1-C4)

C1: This module considers the use of machinery (7.5E-5 kg of diesel for kg handled) to dismantle the product to enable its subsequent transport.
C2: The concrete demolition waste is transported from the building site to a treatment plant or disposal site by truck and an average distance of 50 km is considered.
C3: No waste processing is considered.
C4: The results for the end-of-life are declared for one scenario:

Name	Value	Unit
Collected as mixed construction waste	1	kg
Landfill percentage	100	%
Material to landfill	1	kg

LCA: Results

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

Product stage			Construction process stage		Use stage							End of life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	MND	X	MND	MND	MNR	MNR	MNR	MND	MND	X	X	X	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 kg SikaRapid®-2 Speed

Parameter	Unit	A1-A3	A5	C1	C2	C3	C4	D
GWP-total	kg CO_2 eq	6.62E-01	3.13E-02	2.96E-04	7.56E-03	0	1.51E-02	-9.13E-03
GWP-fossil	kg CO_2 eq	6.65E-01	2.19E-02	2.95E-04	7.56E-03	0	1.5E-02	-9.09E-03
GWP-biogenic	kg CO_2 eq	-2.19E-03	9.45E-03	2.71E-07	6.92E-06	0	4.32E-05	-3.85E-05
GWP-luluc	kg CO_2 eq	6.37E-05	1.21E-06	3.81E-08	9.74E-07	0	8.98E-05	-8.15E-07
ODP	kg CFC11 eq	1.63E-12	1.96E-14	3.68E-17	9.41E-16	0	4.04E-14	-7.87E-14
AP	mol H^+ eq	9.12E-04	1.62E-05	3.66E-06	2.56E-05	0	1.06E-04	-9.39E-06
EP-freshwater	kg P eq	8.95E-07	1E-08	7.77E-11	1.99E-09	0	3.4E-08	-1.47E-08
EP-marine	kg N eq	4.81E-04	7.29E-06	1.67E-06	1.21E-05	0	2.74E-05	-2.88E-06
EP-terrestrial	mol N eq	3.83E-03	7.2E-05	1.83E-05	1.34E-04	0	3.01E-04	-3.1E-05
POCP	kg NMVOC eq	1.02E-03	1.67E-05	5.04E-06	2.53E-05	0	8.37E-05	-8.18E-06
ADPE	kg Sb eq	9.74E-08	9.89E-10	7.92E-12	2.02E-10	0	9.7E-10	-7.72E-10
ADPF	MJ	9.01E+00	9.77E-02	3.92E-03	1E-01	0	1.97E-01	-1.62E-01
WDP	m^3 world eq deprived	1.33E-01	4.39E-03	7.41E-07	1.89E-05	0	1.71E-03	-9.64E-04

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential)

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 kg SikaRapid®-2 Speed

Parameter	Unit	A1-A3	A5	C1	C2	C3	C4	D
PERE	MJ	1.02E+00	5.36E-02	2.87E-05	7.34E-04	0	3.44E-02	-5.27E-02
PERM	MJ	4.07E-02	-4.11E-02	0	0	0	0	0
PERT	MJ	1.06E+00	1.25E-02	2.87E-05	7.34E-04	0	3.44E-02	-5.27E-02
PENRE	MJ	8.01E+00	2.49E-01	3.92E-03	1E-01	0	1.97E-01	-1.62E-01
PENRM	MJ	9.97E-01	-1.51E-01	0	0	0	0	0
PENRT	MJ	9.01E+00	9.77E-02	3.92E-03	1E-01	0	1.97E-01	-1.62E-01
SM	kg	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0
FW	m^3	3.57E-03	1.07E-04	3.14E-08	8.02E-07	0	5.23E-05	-4.05E-05

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1 kg SikaRapid®-2 Speed

Parameter	Unit	A1-A3	A5	C1	C2	C3	C4	D
HWD	kg	2.07E-09	2.49E-11	1.43E-13	3.65E-12	0	4.92E-11	-1.07E-10
NHWD	kg	6.69E-03	1.35E-03	4.09E-07	1.04E-05	0	1E+00	-8.31E-05
RWD	kg	2.72E-04	3.08E-06	6.25E-09	1.6E-07	0	2.07E-06	-1.16E-05
CRU	kg	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	0	0
MER	kg	0	0	0	0	0	0	0
EEE	MJ	2.02E-03	4.18E-02	0	0	0	0	0
EET	MJ	4.05E-03	8.06E-02	0	0	0	0	0

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional:
1 kg SikaRapid®-2 Speed

Parameter	Unit	A1-A3	A5	C1	C2	C3	C4	D
PM	Disease incidence	1.19E-08	1.66E-10	1.94E-10	1.89E-10	0	1.33E-09	-7.69E-11
IR	kBq U235 eq	5.16E-02	5.72E-04	8.94E-07	2.29E-05	0	2.4E-04	-1.92E-03
ETP-fw	CTUe	2.65E+00	3E-02	2.94E-03	7.5E-02	0	1.14E-01	-2.23E-02
HTP-c	CTUh	7.74E-11	1.11E-12	5.35E-14	1.37E-12	0	2.69E-12	-1.84E-12
HTP-nc	CTUh	2.88E-09	6.09E-11	1.76E-12	4.41E-11	0	1.04E-10	-4.35E-11
SQP	SQP	1.21E+00	1.43E-02	2.87E-05	7.32E-04	0	5.44E-02	-3.08E-02

PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

Disclaimer 1 – for the indicator “Potential Human exposure efficiency relative to U235”. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators “abiotic depletion potential for non-fossil resources”, “abiotic depletion potential for fossil resources”, “water (user) deprivation potential, deprivation-weighted water consumption”, “potential comparative toxic unit for ecosystems”, “potential comparative toxic unit for humans – cancerogenic”, “Potential comparative toxic unit for humans - not cancerogenic”, “potential soil quality index”. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high as there is limited experience with the indicator.

This EPD was created using a software tool.

References

Standards

EN 15804
EN 15804:2012+A2:2019+AC:2021, Sustainability of construction works — Environmental Product Declaration — Core rules for the product category of construction products

ISO 4316
ISO 4316:1977, Surface active agents — Determination of pH of aqueous solutions — Potentiometric method

ISO 758
ISO 758:1976, Liquid chemical products for industrial use — Determination of density at 20 degrees C

ISO 14025
EN ISO 14025:2011, Environmental labels and declarations — Type III environmental declarations — Principles and procedures.

EN 480-1, 8, 10 & 12
EN 480-1:2014, Admixtures for concrete, mortar and grout – Test methods – Part 1: Reference concrete and reference mortar for testing
EN 480-8:2012, Admixtures for concrete, mortar and grout – Test methods – Part 8: Determination of the conventional dry material content
EN 480-10:2009, Admixtures for concrete, mortar and grout – Test methods – Part 10: Determination of water-soluble chloride content
EN 480-12:2005, Admixtures for concrete, mortar and grout – Test methods – Part 12: Determination of the alkali content of admixtures

EN 934-2
EN 934-2:2009+A1:2012, Admixtures for concrete, mortar and grout – Part 2: Concrete admixtures – Definitions, requirements, conformity, marking and labelling

Further References

Candidate List of SVHC
Candidate List of Substances of Very High Concern for Authorisation, European Chemicals Agency (ECHA), 2025, https://echa.europa.eu/candidate-list-table

IBU 2022
General Instructions for the EPD programme of Institut Bauen und Umwelt e.V., Version 2.1, Berlin: Institut Bauen und Umwelt e.V., 2022, www.ibu-epd.com

LCA Calculator
LCA Calculator software, by Sphera Solutions GmbH, Leinfelden-Echterdingen, 2025

LCA for Expert
Life cycle assessment software (version 10), by Sphera Solutions GmbH, Leinfelden-Echterdingen, 2022, https://sphera.com/life-cycle-assessment-lca-software/

Managed LCA Content
Life Cycle Assessment databases, Sphera Solutions GmbH, Leinfelden-Echterdingen, 2024, https://lcadatabase.sphera.com/

PCR Part A
PCR - Part A: Calculation rules for the Life Cycle Assessment and Requirements on the Background Report, version 1.4, Institut Bauen und Umwelt e.V., 04-2024

PCR Part B
PCR – Part B: Requirements on the EPD for Concrete admixtures, Institut Bauen und Umwelt e.V., 08-2024

Publisher

Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

+49 (0)30 3087748- 0
info@ibu-epd.com
www.ibu-epd.com

Programme holder

Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

+49 (0)30 3087748- 0
info@ibu-epd.com
www.ibu-epd.com

Author of the Life Cycle Assessment

Sphera Solutions GmbH
Hauptstraße 111- 113
70771 Leinfelden-Echterdingen
Germany

+49 711 341817-0
info@sphera.com
www.sphera.com

Owner of the Declaration

Sika France
rue Edouard Vaillant 84
93350 Le Bourget
France

+33149928000
fdes.sika@fr.sika.com
sikafrance.fr